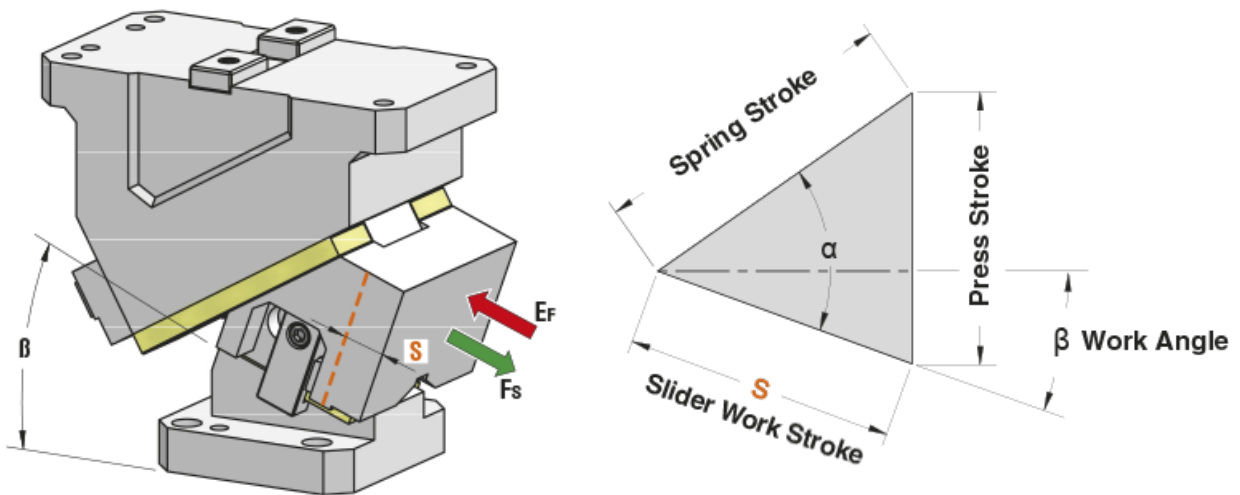




1. CAM DIAGRAM



OMCR CODE	Work Angle β	Slider Work Stroke S (mm)	Press Stroke (mm)	Spring Stroke (mm)	$\alpha - \beta$	α
CLC150.00	0°	32,14	38,30	50	50°	50°
CLC150.00	5°	32,26	41,11	50	50°	55°
CLC150.00	10°	38,89	38,89	50	40°	50°
CLC150.00	15°	39,65	42,40	50	40°	55°
CLC150.00	20°	46,08	40,76	50	30°	50°
CLC150.00	25°	47,78	45,19	50	30°	55°
CLC150.00	30°	54,25	44,23	50	20°	50°
CLC150.00	35°	57,36	50,00	50	20°	55°
CLC150.00	40°	64,28	50,00	50	10°	50°
CLC150.00	45°	69,64	57,92	50	10°	55°
CLC150.00	50°	77,79	59,59	50	0°	50°
CLC150.00	55°	87,17	71,41	50	0°	55°
CLC150.00	60°	98,48	76,60	50	-10°	50°
CLC150.00	65°	93,21	77,53	40	-10°	55°
CLC150.00	70°	86,38	75,96	30	-10°	60°



2. WORK FORCE DISTRIBUTION (kN) FOR 1 MILLION CYCLES

The following diagrams illustrate the maximum possible ranges of camforce applicable in several portions of the work area but always working in the exact direction of slider work stroke. If several forces are applied simultaneously on the work area, their common center has to be specified and compared with the tabular infos. The sum of all forces has to be lower than the corresponding tabular value.



Max Work Force with shoulder



Max Work Force with fitting keys

Assembly with shoulder

		WIDTH		
		50	50	50
HEIGHT	33	23	83	23
	34	27	140	27
	33	25	115	25

Assembly with fitting keys

		WIDTH		
		50	50	50
HEIGHT	33	10	41	10
	34	12	70	12
	33	11	57	11